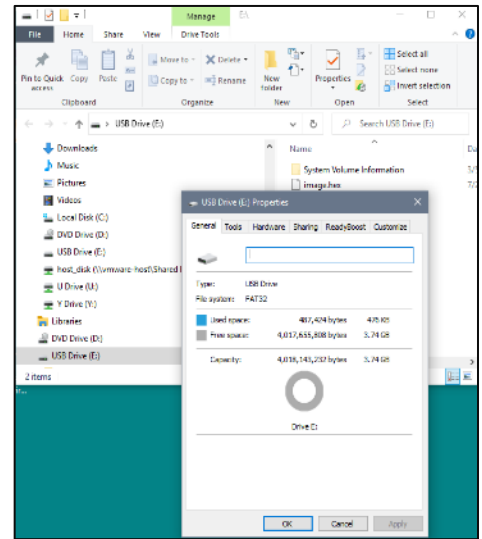


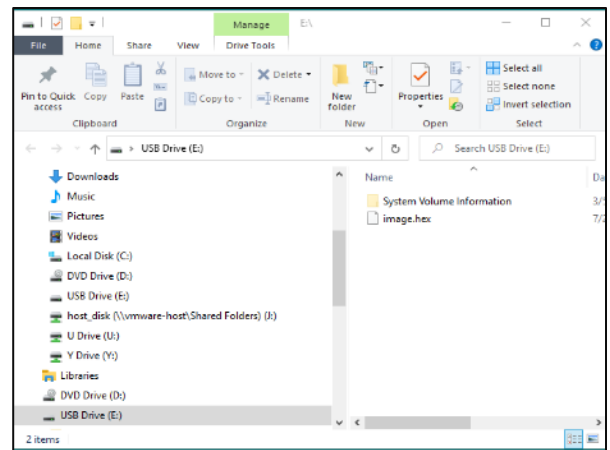
HCT-910 Hot Air Rework System Firmware Update Instructions



1. Note: you will need a USB drive, formatted to the FAT32 filesystem:



2. Copy the Firmware file 'Image.hex' to the root folder of the USB drive.



3. Insert the USB drive into the USB receptacle on the side of the HCT-910.

4. Plug the HCT-910 into a wall power outlet.

5. Press and hold the Encoder and Start/Stop button.

6. While they are held, turn the HCT on, continue to hold for 2 more seconds, then release the buttons. The programming should take about 15 to 20 seconds, then the app will power up.



HCT-910 Hot Air Rework System Firmware Update Instructions



RESTORE/SET FACTORY DEFAULT VALUES IN THE HCT-910 (REQUIRED AFTER FIRMWARE UPDATE)

7. Turn the HCT-910 off.
8. Press and hold the Encoder button.
9. While the Encoder button is held, turn the HCT on. Continue to hold for ~ 15 seconds.
10. A settings screen will appear:
11. Release the Encoder button.



12. Turn the Encoder button clockwise to highlight "Reset eeprom."
13. Press the Encoder button briefly.



14. You will see a confirmation screen.
15. Turn the Encoder button to highlight "Yes."
16. Press the Encoder button briefly.
17. The factory default settings will now be in place.
18. Restart the HCT-910. The update is complete.



Visit our website for more information and to contact the Metcal office nearest you.